



**IDS New Drill Pipe in accordance with API Spec 5D for Maxi / Mega HDD Rigs:**

Group 1: Grade E Drill Pipe

Group 3: All high strength grades - X-95, G-105, S-135

Size	Weight (lbs/Ft)	Outside Diameter (in)	Grade	Wall Thickness (in)	Upset Ends for Weld on Tool Joints
5	16.25	5.000	X,G,S	0.296	IU
5	19.50	5.000	E	0.362	IEU
5	19.50	5.000	X,G,S	0.362	EU or IEU
5	25.60	5.000	E	0.500	IEU
5	25.60	5.000	X,G,S	0.500	EU or IEU
5.1/2	21.90	5.500	E,X,G,S	0.361	IEU
5.1/2	24.70	5.500	E,X,G,S	0.415	IEU
6.5/8	25.20	6.625	E,X,G,S	0.330	IEU
6.5/8	27.70	6.625	E,X,G,S	0.362	IEU

Group	Grade	Yield Strength				Tensile Strength	
		Minimum		Maximum		Minimum	
		psi	Mpa	psi	Mpa	psi	Mpa
1	E-75	75000	517	105000	724	100000	689
3	X-95	95000	655	125000	862	105000	724
	G-105	105000	724	135000	931	115000	793
	S-135	135000	931	165000	1128	145000	1000

IDS also offer Premium Inspected Drill Pipe (DS-1 CAT 3-5 / API 5D)

IDS offer Third Party Inspection & Certification on all Drill Pipe.

Many sizes of New & Premium Drill Pipe are available ex stock. Please contact sales@idsuk.com for more details